



Ship Via:

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
120	QC 4	2 pcs	5/6/20	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	DAS
					QC 4 - 75	69
					QC 4 - 78	9-8
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	2 pcs	5/6/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	DAS
					Packaging 3 - 10 - B4B	69
					Packaging 3 - 11 - B4B	9-8
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS
					Packaging 3 - 36 - B4B	21
					Packaging 3 - 37 - B4B	9-8
135	DC - 1 - B4B	2 pcs	5/6/20	0.00 0.00	DC - 1 - B4B	DAS
					DC - 2 - B4B	21
140	QC 21 - FG	2 pcs	5/6/20	0.00 0.00	QC 21 - FG - 21	9-8

QC 21 - FG - 70

QC 21 - SA - 53

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7361

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7361

140 - (QC21- Final Inspection - Work Order Release)

015368

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.2045	RTV (LOCTITE 598) 08/21	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5253891
647.0112	Strut Bracket	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258631
647.1406	Cutter Assembly (Upper)	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5271752
647.7701	Strut Assembly	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258842
AN3-11A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5249339
AN316C4R	Nut, Jam	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5237720
AN44-12A	Eyebolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5265637
AN4C7A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5190028
AN665-34R	Clevis	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5239635
MS21042-08	Use Ms21042L08	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5250462
MS21042L08	Nut	10 Ea (5 ea)	110-Packaging 1 - Pick Kit	5256462
MS21042L4	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5265315
MS27039-08-13	Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5247871
MS27039-08-27	Screw	10 Ea (5 ea)	110-Packaging 1 - Pick Kit	5137532
NAS1149C0432R	Washer (AN960C416L)	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5257777
NAS1149F0532P	Washer (AN960-516L)	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	F18057-11
NAS1149FN832P	Washer (AN960-8)	38 Ea (19 ea)	110-Packaging 1 - Pick Kit	5248086

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	601.2045	2	27	0
	647.0112	4	168	0
	647.1406	2	0	0
	647.7701	4	43	0
	AN3-11A	4	237	0
	AN316C4R	4	92	0
	AN44-12A	4	37	0
	AN4C7A	4	244	0
	AN665-34R	4	101	0
	MS21042-08	4	2	0
	MS21042L08	10	1,106	0
	MS21042L4	4	2,509	0
	MS27039-08-13	4	195	0
	MS27039-08-27	10	80	0
	NAS1149C0432R	8	2,375	0
	NAS1149F0532P	4	1,376	0
	NAS1149FN832P	38	2,944	0

Part Specifications

Specifications could not be found.

Plex 4/2/20 8:13 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					